

ABSTRACT OF THE DISCLOSURE

A plunger of a syringe includes a shank partially movably received in a barrel of the syringe. The shank includes a first end having a thumb rest radially extending therefrom and a second end

5 having a stub longitudinally extending from the shank. The stub includes a stopper radially extending therefrom and a mushroom-shaped connector formed on a distal end of the stub. At least one annular flange radially extends from the stub between the stopper and the mushroom-shaped connector. A rubber bulb is securely

10 longitudinally mounted to the stub, abuts the stopper and fully contains the at least one annular flange and the mushroom-shaped connector. The rubber bulb is previously formed and connected with the shank when inject molding the shank.